

Work Order ID 72672

Friday, August 05, 2011 6:50:38 AM

Page 1

Item ID: D2579

Accept

Setup Start

Revision ID:

Stop

Item Name: Crossbolt Spacer

Start Date: 8/5/2011 Start Qty: 200.00

Cust Item ID:

Required Date: 8/8/2011 Req'd Qty: 200.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2579

Rev E

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FA245

11/5/8

203

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

11/5/8

203

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

11/08/08

263

Work Order ID 72672

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Page 2

Item ID: D2579

Accept



Setup Start



Revision ID:

Stop



Item Name: Crossbolt Spacer

Start Date: 8/5/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 8/8/2011 Req'd Qty: 200.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

125

0.00



Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.

203 ~~B~~ D ZE11/6/8/09

130

0.00



Packaging

Identify as per dwg & Stock Location: CG

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

203 ~~D~~ ZE11/6/8/09

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

CK-11/08/10

11-08-9
203

Picklist Print

Friday, August 05, 2011 6:50:35 AM

Page 1

Work Order ID: 72672



Parent Item: D2579



Parent Item Name: Crossbolt Spacer

Start Date: 8/5/2011

Required Date: 8/8/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP ☐ E ☐ 02.06.17 ☐ Now turned on Cobra ☐ NG ☐

IPP F 07.07.06 rev E dwg EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

M6061T6T0.500W.058

Purchased

No

100

f

113.2000

0.3583

75.43158



6061-T6 RD Tube .500 x.058W

82 11185

Location

Loc Qty

Loc Code

MAT014

113.2





117084

113.2

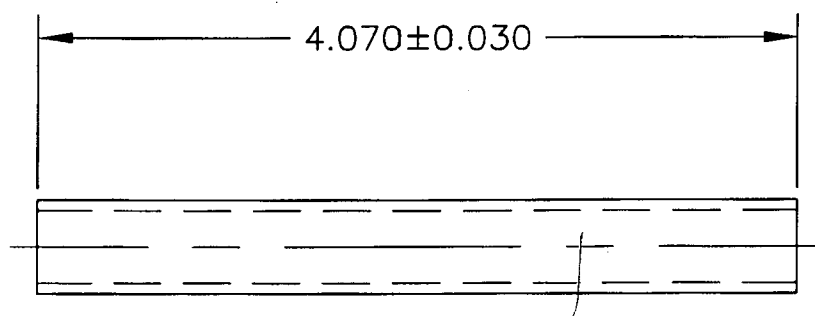
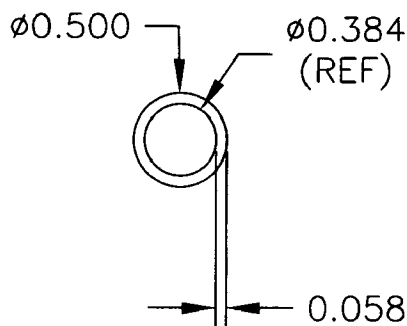
75 Pf

688



| | | | | | |
|------------------|---|----------|---|---|------------------------|
| DESIGN |  | DRAWN BY |  | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED |  | APPROVED |  | DRAWING NO. D2579 | REV. E SHEET 1 OF 1 |
| DATE 07.04.17 | | | TITLE CROSS BOLT SPACER SCALE 1:1 | | |
| A | 96.09.16 | | NEW ISSUE | | |
| B | 96.12.05 | | 0.065 WALL WAS 0.035 WALL | | |
| C | 97.02.21 | | 0.058 WALL WAS 0.065 WALL | | |
| D | 99.05.19 | | 4.070 LENGTH WAS 4.100 (TSR A1095) | | |
| E | 07.04.17 | | UPDATE NOTES | | |

RELEASED
07.06.20



D2579 CROSS BOLT SPACER

W/072672

D2579 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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72672

| <input checked="" type="checkbox"/> First Article | <input type="checkbox"/> Prototype |
|---|---|
| <p>1. Introduction</p> <p>2. Materials and Methods</p> <p>3. Results</p> <p>4. Discussion</p> <p>5. Conclusion</p> | <p>1. Introduction</p> <p>2. Materials and Methods</p> <p>3. Results</p> <p>4. Discussion</p> <p>5. Conclusion</p> |

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2018/8/8

